

# **Talc-filled Polypropylene Compound (PP-Talc)**

### **Description**

The combination of polypropylene and talc powder at various weight percentages creates an optimized and improved compound. Talc powder enhances properties in polypropylene, making it a versatile and cost-effective compound used in various industries for producing high-quality products. We produce PP-Talc compounds with different weight percentages (20% to 40%) to meet various need.

# **Applications**

- Electronic components
- Plastic films
- Injection-molded parts
- Construction materials

#### **Features**

- Cost effective
- Excellent moldability
- High impact resistance
- High heat resistance
- Lightweight
- High tensile and creep resistance
- Chemical resistance



#### **Physical Properties**

| Property                          | Typical Value (Data should not  | Test Method |
|-----------------------------------|---------------------------------|-------------|
|                                   | be used for specification work) |             |
| Density                           | 38-41 g/cm3                     | ISO 1183    |
| Melt Flow Rate (230 °C/2.16 kg)   | 7-13 g/10min                    | ISO 1133    |
| Filler Content                    | 20-40 %                         | ASTM D1603  |
| CaCO3                             | ≤5                              | ISO 3451    |
| Hardness                          | 60 ≤                            | ISO 868     |
| Tensile Strength at Yield (MD/TD) | 16 ≤ MPa                        | ISO 527     |
| Tensile Strength at Break (MD/TD) | 14 ≤ MPa                        | ISO 527     |
| Water Content                     | 0.2 ≥ %                         | ISO 15512   |

#### **Processing Techniques**

We also make tailor made compounds as per desired technical properties. -Compound can be obtained in desired colors. Pre-drying: The Compound should be dried 70 °C for 30 min in hopper to its use. Extrusion Temperature Conditions: As a general guideline, the following temperature profile is recommended:

| ZONES       | Zone-1 | Zone-2 | Zone-3 | Zone-4 | Zone-5 | Zone-6 |
|-------------|--------|--------|--------|--------|--------|--------|
| Temperature | 190°   | 200°   | 210°   | 215°   | 220°   | 230°   |

## **Packaging**

Package options: 25kg bags.

### Storage

PP Homopolymer materials will become degraded by excessive moisture during the injection molding process. For unopened bag/box, dry at 60°C for 1-2 hours. For material exposed to the atmosphere, if additional drying is needed, dry at 66°C or until the moisture level is between 0.04 - 0.20%. More information on storage is found in the Safety data sheet (SDS) for this product.

# **Safety**

Safety Check and follow local codes and regulations! Please see our Safety Data Sheet for details on various aspects of safety, recovery and disposal of the product. For more information, please contact our Sales Team.